



# On the Design of Rapidly Deployable Field Robotic Systems

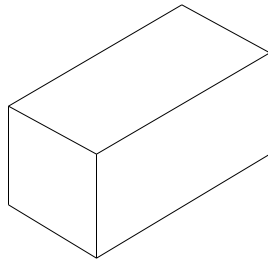
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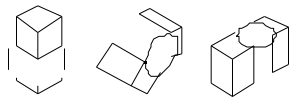


# Modular Concept

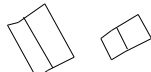
## Inventory



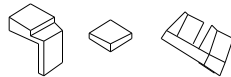
### Power Module



### Joints



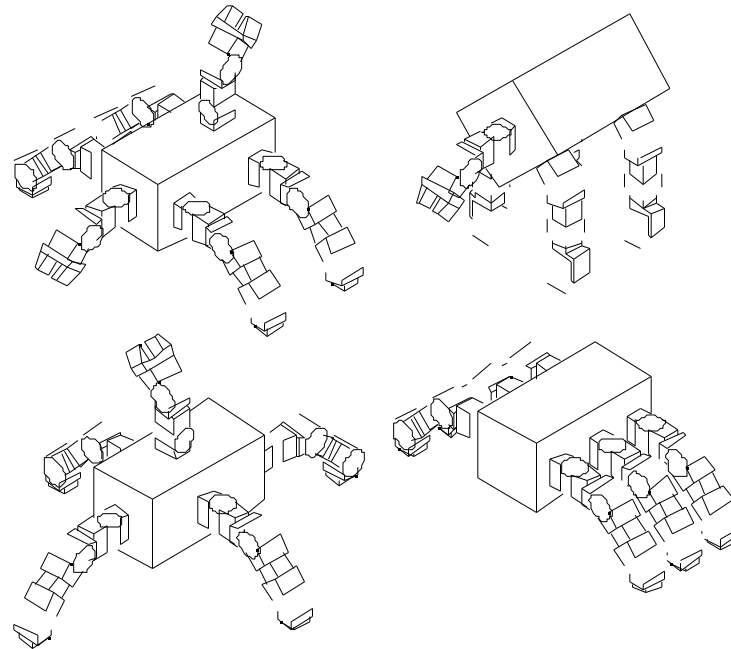
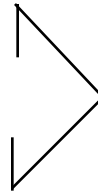
### Connecting Links



### End Effectors

- |                     |                                 |
|---------------------|---------------------------------|
| move limb 1 forward | move limb 2 forward             |
| grasp object        | retrive sample                  |
| move body forward   | communicate with ground station |

### Action Modules



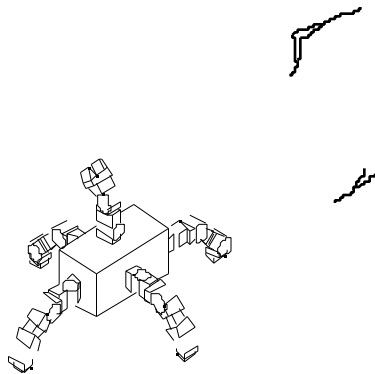
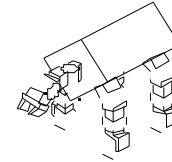
## Robot Assemblies

- move limb 1 forward
- move body forward
- move limb 2 forward
- retrive sample

## Action Plan



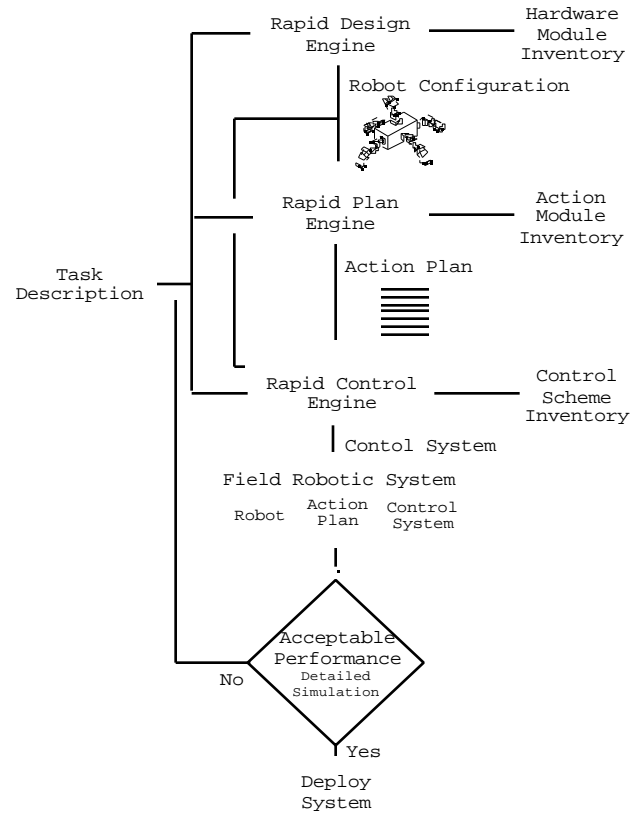
## Advantages of Modular Design



- Rapidly Deployable
  - Pre-existing Inventory
- Cost Effective
  - Multiple Missions = One Inventory



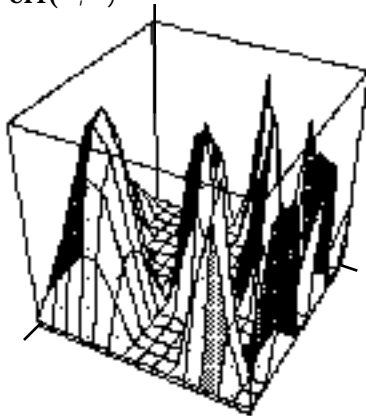
# An Automated Modular System





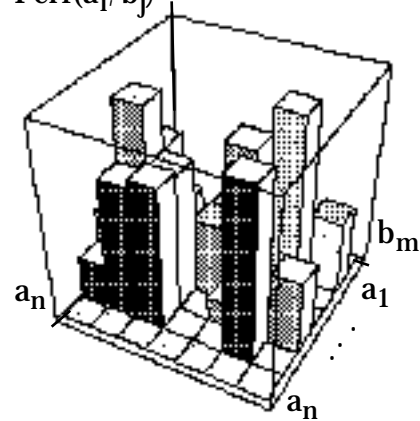
## Various Design Spaces

Perf( , )



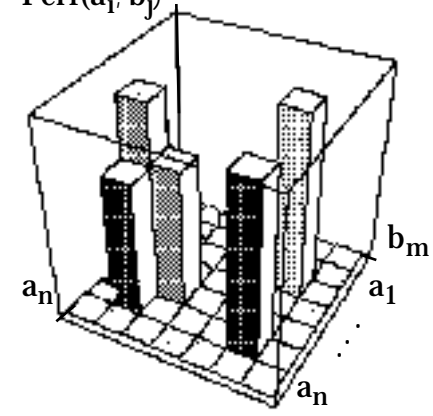
Continuous Design Space

Perf( $a_i, b_j$ )



Discrete Design Space

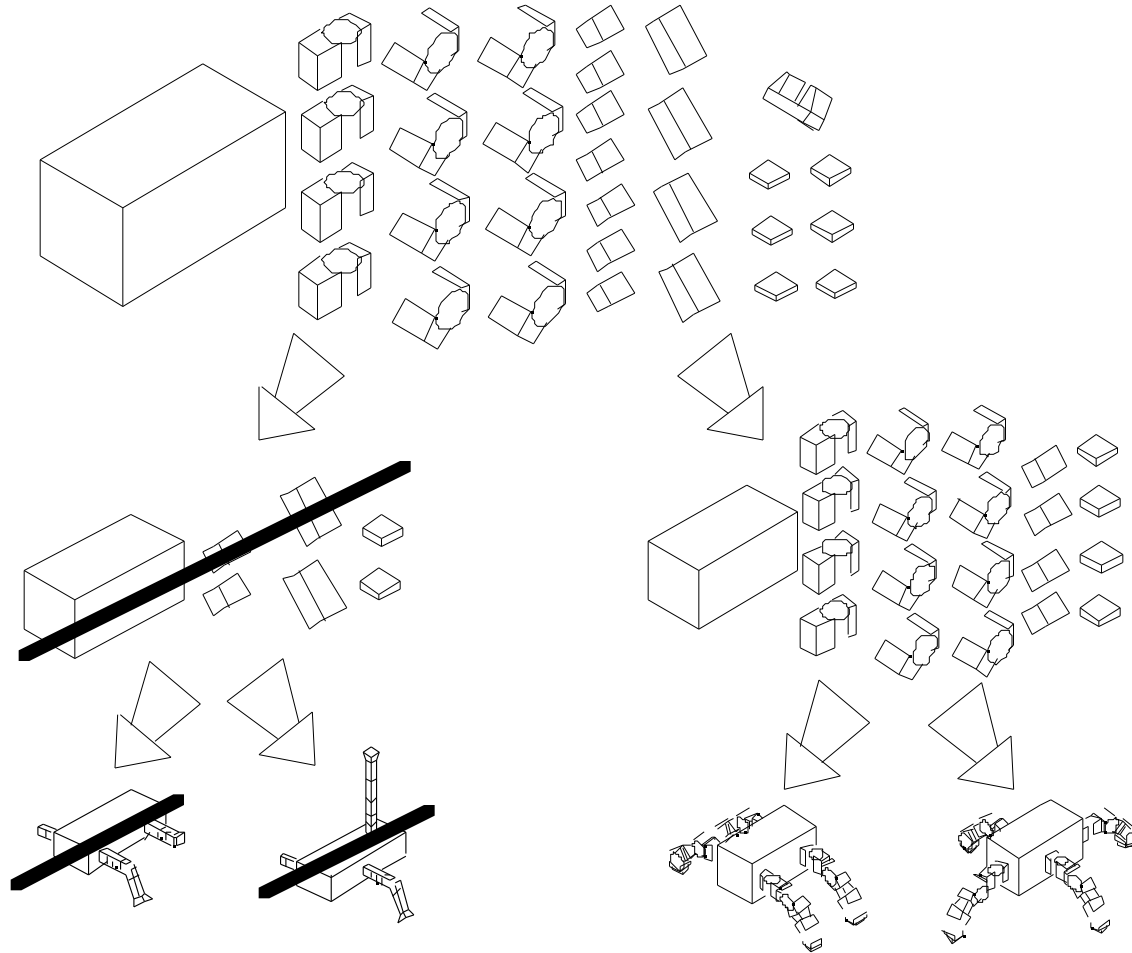
Perf( $a_i, b_j$ )



Reduced Design Space



# Hierarchical Selection Process





# Modular Design Procedure



## Basic Hypotheses of a Modular Approach

1. A reasonable size inventory of components can provide reasonably useful robots for a reasonable number of applications.
2. Simple tests, based on a fundamental understanding of the physics of these systems, can be used, in a hierarchical manner, to distinguish between good and bad robot designs for a given application.
3. A robot can be designed without precise knowledge of its action plan (how the robot will be used).

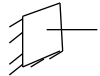




# Physics Based Evaluation Tests

## Kit Evaluation

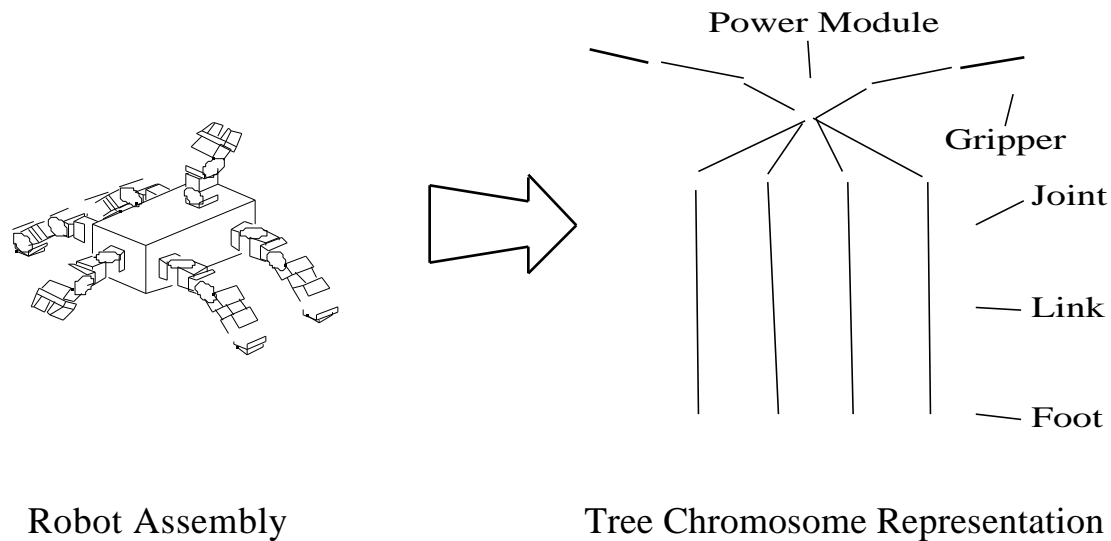
- cost
- weight
- etc.





# Genetic Algorithms in Robot Configuration Synthesis

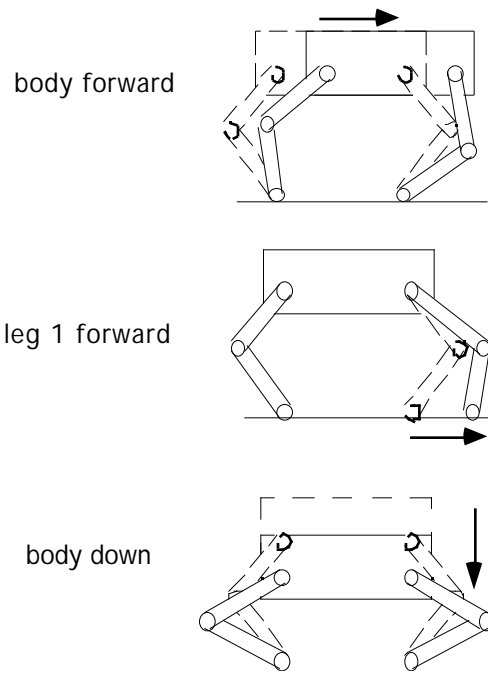
- Modular systems have a natural mapping into the GA framework



- Crossover and mutation operators evolve good robot assemblies
- Fitness of derived from fundamental physics of task



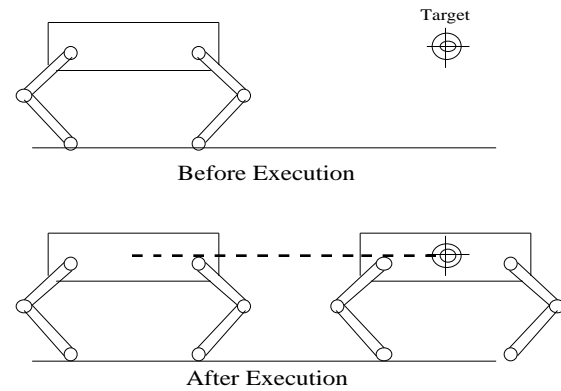
## Rapid Planning Procedure



## Software Action Modules

leg 1 forward  
 body forward  
 leg 2 forward  
 leg 1 forward  
 body forward  
 leg 2 forward  
 leg 1 forward  
 body forward  
 leg 2 forward

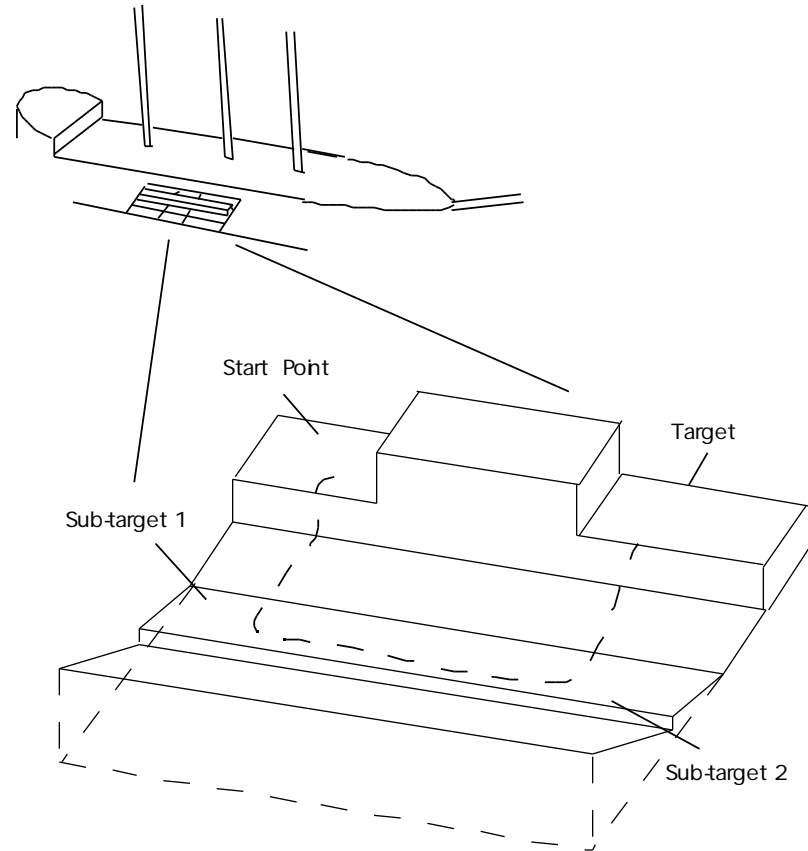
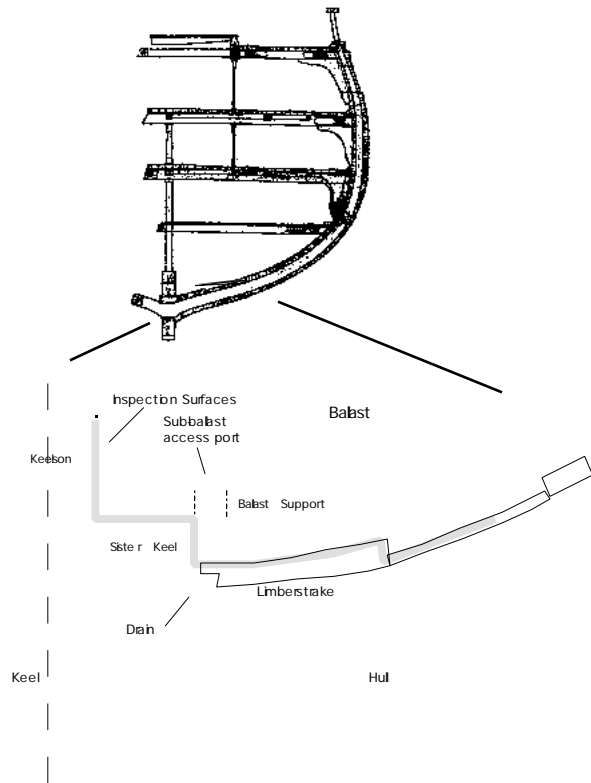
Action Plan



## Action Scripts

















# U.S.S. Constitution Sub-Ballast Inspection Task





## A Module Inventory

	Quantity	ID #	Type	Mass (oz.)	Dimension (in.)	Cost (\$)	Notes
	1	101	Electric Power/Control	48	8 x 4 x 4	3000	14 Attach Ports 5 W-hr. control 24 joints 5 Attach Points 5 W-hr
	1	102	Electric Power	16	4 x 4 x 4	100	5 Attach Points 5 W-hr
	1	103	Pneumatic Power/Control	256	24 x 9 x 9	5000	16 Attach Points 100 W-hr
	12	201	Electric Joint	4	2.5 x 1.5 x 1	300	100 oz.-in. torque
	12	202	Electric Joint	4.5	3.0 x 1.5 x 1	300	150 oz.-in. torque
	12	203	Pneumatic Joint	5	2.5 x 2.0 x 1.5	250	300 oz.-in. torque
	12	204	Pneumatic Joint	6	3.0 x 2.0 x 1.5	280	500 oz.-in. torque
	4	205	Axial Joint	4	2.0 x 1.5 x 1.5	200	50 oz.-in. torque
	8	301	Connecting Link	0.5	1 x 1 x 1	10	
	4	302	Connecting Link	1.5	2 x 1 x 1	10	
	1	401	Electric Gripper	4	1.5 x 1 x 2	200	20 oz. grip
	1	402	Pneumatic Gripper	4	2 x 2 x 3	225	10 lbf grip
	6	403	Foot	0.5	.5 x 1 x 1	20	contact sensor
	4	404	Electric Wheel	8	3 x 2 x 1.5	250	100 oz.-in. torque



## Results of Design Search

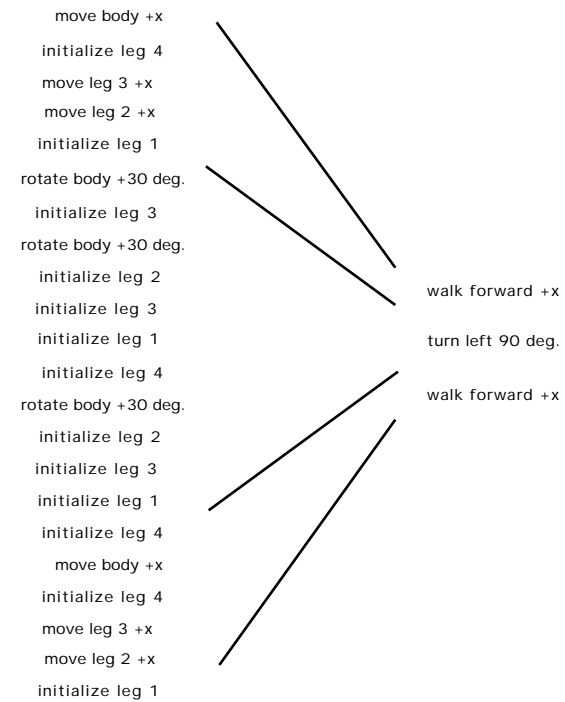
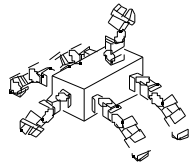


## Results of Robot Designs in Constitution Task

	Design Search Fitness	Plan Used	Result	Power Consumed
Robot I	18.1	Simple Plan	Unsuccessful	-----
		GA Plan	Successful	647
Robot II	17.4	Simple Plan	Successful	744
		GA Plan	Successful	730
Robot III	17.1	Simple Plan	Successful	1119
		GA Plan	Successful	1037



# Low / High Level Action Plans : A Local Navigation Task



Local Navigation Task

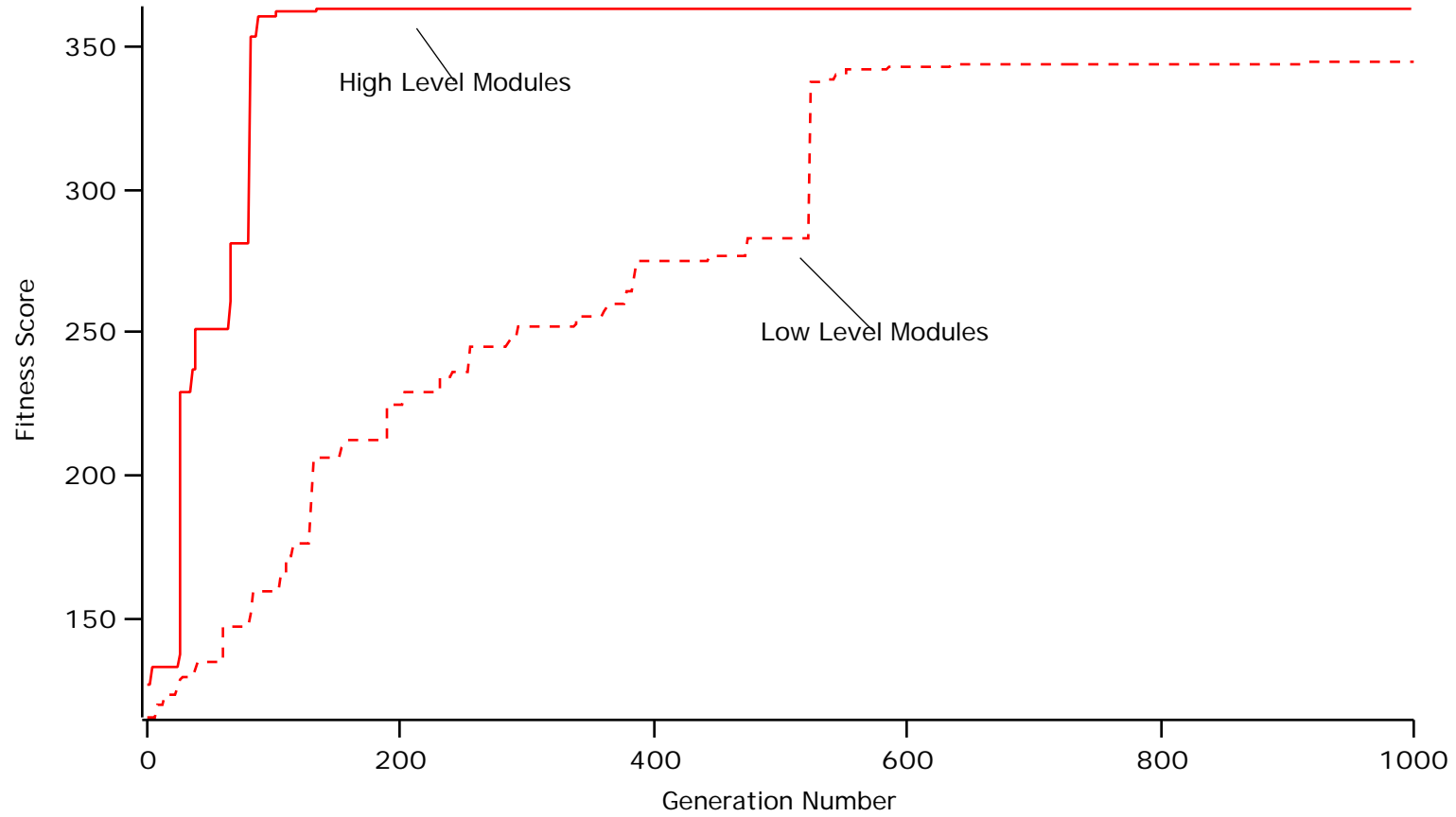
Low Level Action Plan

High Level Action Plan



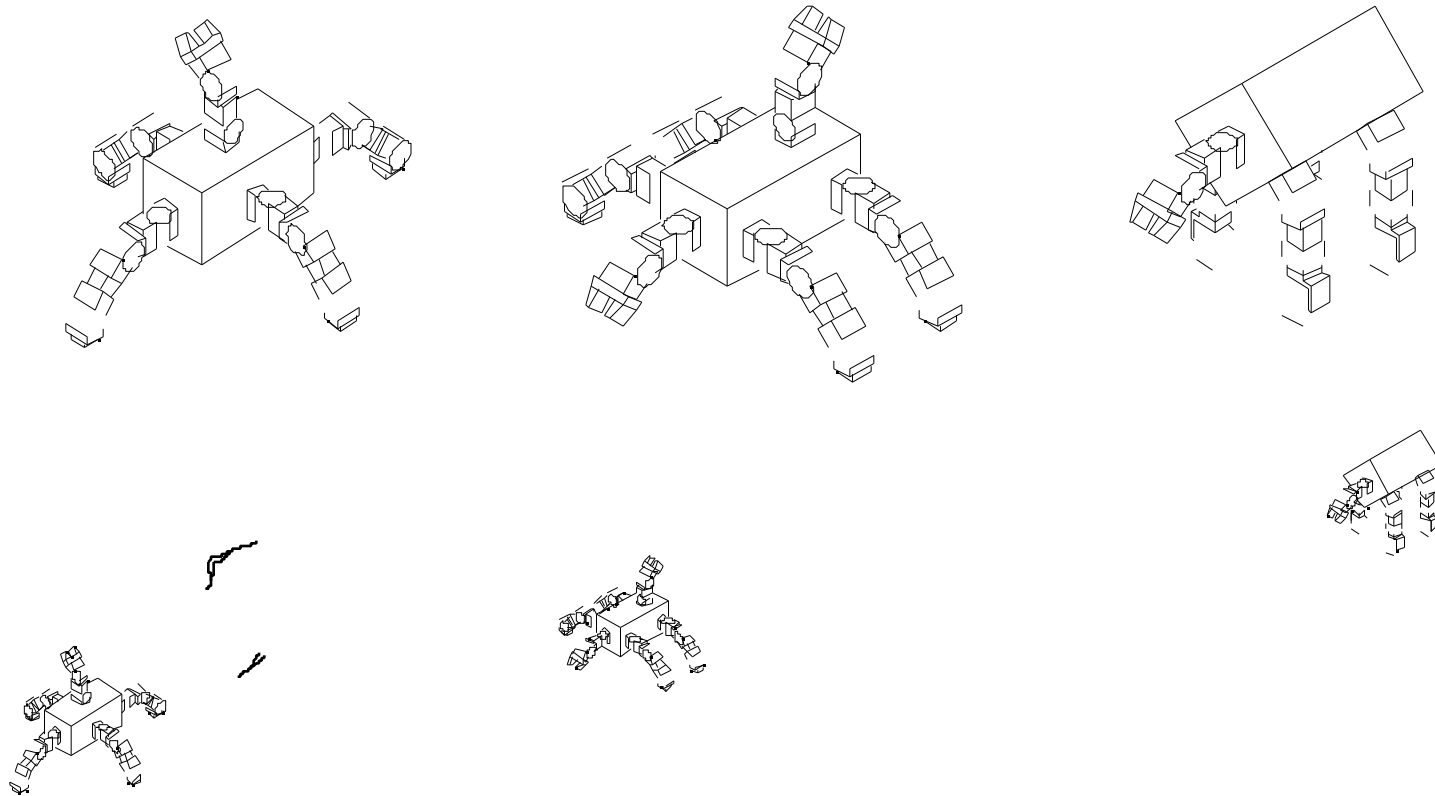


# Convergence Results





A Result = 3 Robots : 3 Tasks : One Inventory





## Conclusions

- A Modular Design Approach will effectively reduce development time and cost.
- Small changes in robot configuration can produce large changes in robot performance.
- Hierarchical Selection Process, based on a sound understanding of the physics of the system, can effectively produce good robot designs and robot action plans.



## Future Work

- Evaluation of limits of validity of basic hypotheses

### Continued Development of Design Methodology

- Methods to select a Module Inventory for a given class of tasks.
  - Introduction of sub-assemblies into both planning and design inventories.
  - Exploitation of Designer's experience in search
- Development of a modular Control methodology
  - Development of laboratory demonstration system